1 IDENTIFICATION OF THE PREPARATION AND COMPANY

i) Product Name: Temabond WG400 NATURAL GREY BASE

Product Code: 3332006

ii) Intended Use: Industrial Spraying

Surface Tolerant MIO Epoxy Coating for Spray or Brush

Application

WINTER GRADE HIGH SOLIDS EPOXY MIO

iii)Supplier....:

Tikkurila Coatings Ltd

(Protective Coatings), Radcliffe Road

Bury, Lancs BL9 9NB

Telephone...: (0161) 764 6017 or 6030 Facsimile: (0161) 764 6102

2 COMPOSITION/INFORMATION ON INGREDIENTS

| Name Of Substance | Concentration | Symbol | R Phrases |
|-----------------------------------------------------|---------------|--------|---------------|
| Xylene, mixture of isomers | 1-10 % | Xn | R10- 20/21-38 |
| n-Butanol | 1-10 % | Xn | R10- 20 |
| Epoxy resin (number average molecular weight <700). | 25-50 % | Xi | R36/38-43 |

3 HAZARDS IDENTIFICATION

Flammable
May cause sensitisation by skin contact
Irritating to the eyes and skin

4 FIRST AID MEASURES

General

- * In all cases of doubt, or when symptoms persist, seek medical attention.
- * If unconscious place in recovery position, give nothing by mouth.

Inhalation

- * Remove to fresh air.
- * If breathing is irregular or stopped, administer artificial respiration.

Eye Contact

- * Immediately irrigate copiously with clean water for at least 10 minutes.
- **Skin Contact**
- * Remove contaminated clothing.
- * Wash skin thoroughly with soap and water or recognised skin cleaner.
- * Do NOT use solvents or thinners.

Ingestion

- * If swallowed obtain immediate medical attention.
- * Keep at rest.
- * Do NOT induce vomiting.

5 FIRE FIGHTING MEASURES

- * Extinguishing Media: alcohol resistant foam, CO2, BCF, powder or water fog.
- * Never use water jets or water from buckets etc. to fight fire.
- * Closed packages may be cooled with water spray.

6 ACCIDENTAL RELEASE MEASURES

- * Exclude sources of ignition.
- * Ventilate the area.
- * Exclude non-essential personnel.
- * Avoid breathing vapours.

Tikkurila Coatings Ltd

* Contain/collect spillage with non-combustible absorbent materials.

7 HANDLING AND STORAGE

Handling

- * Persons with history of skin sensitisation problems should NOT be employed where this product is used unless under appropriate medical supervision.
- * Vapours are heavier than air & may spread along floors.
- * Keep the container tightly closed.
- * Isolate from sources of heat, sparks and open flame.
- * Avoid:-skin and eye contact/inhalation of vapour and mist.
- * Guide pack weight:[5 Ltr= 10 Kgs] [20 Ltr= 39 Kgs] [25 Ltr= 48 Kgs]

Storage

- * Highly Flammable Liquids and Liquified Petroleum Gases Regulations 1972. applies.
- * HSE guidance note: Storage of Packaged Dangerous Substances HS(G)71 should be observed.
- * Observe the label precautions.
- * Separate from oxidising agents.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Persons with a history of skin sensitisation problems should be employed in

processes in which this product is used only under appropriate medical supervision.

Engineering Measures

- * Provide adequate ventilation.
- * Spray in booths/enclosures with sufficient ventilation to prevent mist escaping to surrounding area.
- * Respiratory protective equipment should be worn by spray booth operators.

Occupational Exposure Limits (OEL's) - Expressed as milligrams/cubic metre.

* Those marked "REC" are unofficial limits provided for guidance only.

| Substance | VIR | 8hr TWA | 15 Min STEL | Type | Skin Notes |
|----------------------------|-----|---------|-------------|------|------------|
| Xylene, mixture of isomers | V | 435.000 | 650.000 | OES | Y |
| n- Butanol | V | | 150.000 | OES | Y |
| Inhalable Dusts | I | 10.000 | | OES | N |
| Respirable Dusts | R | 5.000 | | OES | N |

V=Vapour, I=Inhalable dust, R=Respirable dust

Personal Protection

* Personal protective equipment (PPE), must meet the requirements of the COSHH regulations.

Respiratory Protection

- * Air fed respiratory protection should be worn when product sprayed and exposure of the sprayer cannot be controlled below OES.
- * Wet sanding should be used wherever possible.
- * If exposure to dust cannot be avoided by local exhaust ventilation, suitable respiratory protective equipment should be used.

Hand Protection

* Gloves conforming to Use of PPE Regulations should be worn.

Eve Protection

* Eye protection conforming to Use of PPE Regulations should be worn.

Skin Protection

* Clothing conforming to Use of PPE Regulations should be worn.

Tikkurila Coatings Ltd

9 PHYSICAL AND CHEMICAL PROPERTIES

| | Property | Value |
|---|-----------------------|-----------------------|
| a | Physical State | Viscous Liquid |
| b | Flash Point | Between 21 & 32 oC |
| c | Specific Gravity | 1.74 + or - 0.1 |
| d | Vapour Density | Heavier Than Air. |
| e | Lower Explosion Limit | 0.8% |
| f | Solubility in Water | Immiscible with Water |
| g | VOC G's/Lt Compliance | 190 |
| h | VOC G's/Lt Actual | 189.81 |

10 STABILITY AND REACTIVITY

- * Stable under recommended storage and handling conditions.
- * Decomposition products are carbon monoxide, carbon dioxide, smoke and oxides of nitrogen.
- * Keep away from oxidising agents, alkali and acid.

11 TOXICOLOGICAL INFORMATION

- * No data available on product itself, however: -
- * Exposure to organic solvent vapours may result in adverse health effects on mucous membrane, respiratory system ,renal and central nervous systems. Symptoms include headaches,dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness.
- * COSHH requires that persons exposed to respiratory sensitisers, are subject to appropriate health surveillance.
- * Substances used within this product have irritant properties.
- * Prolonged or repeated contact with skin/mucous membrane may result in symptoms such as redness, blistering or dermatitis.
- * Splashes in eyes may cause irritation.
- * Inhalation of droplets/aerosols may irritate respiratory tract.
- * Ingestion may lead to severe respiratory difficulties, stimulation of central nervous system and in extreme cases unconsciousness.
- * Cases of allergic skin reaction have been observed.
- * Repeated or prolonged contact may result in non-allergic contact dermatitis and absorption through the skin.

12 ECOLOGICAL INFORMATION

- * Air Pollution Control or Integrated Pollution Control regulations made under the Environmental Protection Act may apply.
- * Do not allow to enter drains or water courses.

13 DISPOSAL CONSIDERATIONS

- * In accordance with Control of Pollution Act 1974 and Environmental Protection Act 1990.
- * Special Waste Regulations apply.

14 TRANSPORT INFORMATION

ALIGN=BOTTOM> Marine Pollutant: No

| | CDG- CPL | ADR | IMDG |
|-----------------------------|-------------------|--------|-------------|
| Class Number | 3 | 3 | 3.3 |
| Subsidiary Hazard Code | NUL | NUL | NUL |
| Item Number | | 31'(c) | |
| Packing Group | III | | III |
| Proper Shipping Name: Paint | U.N. Number: 1263 | | 3 |

15 REGULATORY INFORMATION

* Classified and labelled for supply in accordance with the Chemicals (Hazard Information and Packaging) Regulations 1994 as follows:-

| HEALTH | Xi | Irritant | IRRITANT |
|------------------|----|-----------|----------|
| PHYSICO-CHEMICAL | F- | Flammable | |

| R10 | Flammable |
|--------|----------------------------------------------------------------------------------------------|
| R43 | May cause sensitisation by skin contact |
| R36/38 | Irritating to the eyes and skin |
| S23c | Do not breathe vapour or spray mist |
| S26 | In case of contact with eyes, rinse immediately with plenty of water and seek medical advice |
| S38 | In case of insufficient ventilation, wear suitable respiratory equipme nt |
| S43a | In case of fire, use alcohol-resistant foam, CO2, BCF, powder or water fog |
| S7/9 | Keep container tightly closed and in a well ventilated place |

^{*} The information contained in this data sheet does not constitute the user's own assessment of workplace risks as required by health and safety legislation.

16 OTHER INFORMATION

- * Do not use for purposes other than those shown in Section 1 without referring to the supplier.
- * Read this data sheet in conjunction with: Tikkurila Coatings Ltd Health & Safety booklet.

END OF DATA SHEET

1 IDENTIFICATION OF THE PREPARATION AND COMPANY

i) Product Name: Temabond WG400

STRAW ACTIVATOR

Product Code: 4056017

ii) Intended Use: Industrial Spraying

Activator for 2 Component System

TWO PACK HIGH SOLIDS EPOXY MIO COATING Mix: 4:1 by Volume

iii)Supplier:

Tikkurila Coatings Ltd

(Protective Coatings), Radcliffe Road

Bury, Lancs BL9 9NB

Telephone...: (0161) 764 6017 or 6030 Facsimile: (0161) 764 6102

2 COMPOSITION/INFORMATION ON INGREDIENTS

| Name Of Substance | Concentration | Symbol | R Phrases |
|---------------------------------------|---------------|--------|--------------|
| Benzyl alcohol | 25-50 % | Xn | R20/22 |
| 2,4,6-Tris(dimethylaminomethyl)phenol | 1-10 % | Xn | R22-36/38 |
| Polyethyleneamines | 1-10 % | C | R21/22-34-43 |

3 HAZARDS IDENTIFICATION

May cause sensitisation by skin contact Harmful by inhalation and if swallowed Irritating to the eyes and skin

4 FIRST AID MEASURES

General

- * In all cases of doubt, or when symptoms persist, seek medical attention.
- * If unconscious place in recovery position, give nothing by mouth.

Inhalation

- * Remove to fresh air.
- * If breathing is irregular or stopped, administer artificial respiration.

Eye Contact

* Immediately irrigate copiously with clean water for at least 10 minutes.

Skin Contact

- * Remove contaminated clothing.
- * Wash skin thoroughly with soap and water or recognised skin cleaner.
- * Do NOT use solvents or thinners.

Ingestion

- * If swallowed obtain immediate medical attention.
- * Keep at rest.
- * Do NOT induce vomiting.

5 FIRE FIGHTING MEASURES

- * Extinguishing Media: alcohol resistant foam, CO2, BCF, powder or water fog.
- * Never use water jets or water from buckets etc. to fight fire.
- * Closed packages may be cooled with water spray.

6 ACCIDENTAL RELEASE MEASURES

- * Ventilate the area.
- * Exclude non-essential personnel.
- * Avoid breathing vapours.
- * Contain/collect spillage with non-combustible absorbent materials.

Tikkurila Coatings Ltd

7 HANDLING AND STORAGE

Handling

- * Persons with history of skin sensitisation problems should NOT be employed where this product is used unless under appropriate medical supervision.
- * Keep the container tightly closed.
- * Isolate from sources of heat, sparks and open flame.
- * Avoid:-skin and eye contact/inhalation of vapour and mist.
- * Guide pack weight:[5 Ltr= 7 Kgs] [20 Ltr= 24 Kgs] [25 Ltr= 30 Kgs]

Storage

- * HSE guidance note: Storage of Packaged Dangerous Substances HS(G)71 should be observed.
- * Observe the label precautions.
- * Separate from oxidising agents.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Persons with a history of skin sensitisation problems should be employed in processes in which this product is used only under appropriate medical supervision.

Engineering Measures

- * Provide adequate ventilation.
- * Spray in booths/enclosures with sufficient ventilation to prevent mist

escaping to surrounding area.

* Respiratory protective equipment should be worn by spray booth operators. Occupational Exposure Limits (OEL's) - Expressed as milligrams/cubic metre.

* Those marked "REC" are unofficial limits provided for guidance only.

| Substance | VIR | 8hr TWA | 15 Min STEL | Type | Skin Notes |
|------------------|-----|---------|-------------|------|------------|
| Benzyl alcohol | V | 100.000 | 300.000 | REC | N |
| Inhalable Dusts | I | 10.000 | | OES | N |
| Respirable Dusts | R | 5.000 | | OES | N |

V=Vapour, I=Inhalable dust, R=Respirable dust

Personal Protection

* Personal protective equipment (PPE), must meet the requirements of the COSHH regulations.

Respiratory Protection

- * Air fed respiratory protection should be worn when product sprayed and exposure of the sprayer cannot be controlled below OES.
- * Wet sanding should be used wherever possible.
- * If exposure to dust cannot be avoided by local exhaust ventilation, suitable respiratory protective equipment should be used.

Hand Protection

* Gloves conforming to Use of PPE Regulations should be worn.

Eye Protection

* Eye protection conforming to Use of PPE Regulations should be worn.

Skin Protection

10

* Clothing conforming to Use of PPE Regulations should be worn.

Tikkurila Coatings Ltd

9 PHYSICAL AND CHEMICAL PROPERTIES

| | Property | Value |
|----------|-------------------|-----------------------|
| a Physic | cal State | Liquid |
| b Flash | Point | Above 55 oC |
| c Specif | ic Gravity | 1.01 + or - 0.1 |
| d Vapou | ır Density | Heavier Than Air. |
| e Lower | Explosion Limit | 0.8% |
| f Solub | ility in Water | Immiscible with Water |
| gVOC | G's/Lt Compliance | 0 |
| h | G's/Lt Actual | .00 |

STABILITY AND REACTIVITY

- * Stable under recommended storage and handling conditions.
- * Decomposition products are carbon monoxide, carbon dioxide, smoke and oxides of nitrogen.
- * Keep away from oxidising agents, alkali and acid.

11 TOXICOLOGICAL INFORMATION

- * No data available on product itself, however: -
- * COSHH requires that persons exposed to respiratory sensitisers, are subject to appropriate health surveillance.
- * Substances used within this product have irritant properties.
- * Prolonged or repeated contact with skin/mucous membrane may result in symptoms such as redness, blistering or dermatitis.
- * Splashes in eyes may cause irritation.
- * Inhalation of droplets/aerosols may irritate respiratory tract.
- * Ingestion may lead to severe respiratory difficulties, stimulation of central nervous system and in extreme cases unconsciousness.
- * Cases of allergic skin reaction have been observed.
- * Repeated or prolonged contact may result in non-allergic contact dermatitis and absorption through the skin.

12 ECOLOGICAL INFORMATION

* Do not allow to enter drains or water courses.

13 DISPOSAL CONSIDERATIONS

- * In accordance with Control of Pollution Act 1974 and Environmental Protection Act 1990.
- * Special Waste Regulations apply.

14 TRANSPORT INFORMATION

| | CDG- CPL | ADR | IMDG |
|--------------------------------------|------------------------------|-----|-----------|
| Class Number | NUL | NUL | NUL |
| Subsidiary Hazard Code | NUL | NUL | NUL |
| Item Number | | NUL | |
| Packing Group | NUL | | NUL |
| Proper Shipping Name: Not Classified | U.N. Number : Not Classified | | lassified |

Marine Pollutant: No

Tikkurila Coatings Ltd

15 REGULATORY INFORMATION

* Classified and labelled for supply in accordance with the Chemicals (Hazard Information and Packaging) Regulations 1994 as follows:-

| HEALTH | Xn,Xi | Harmful & Irritant | × |
|------------------|----------------|--------------------|---|
| PHYSICO-CHEMICAL | Not Classified | | |

| R43 | May cause sensitisation by skin contact |
|--------|----------------------------------------------------------------------------------------------|
| R20/22 | Harmful by inhalation and if swallowed |
| R36/38 | Irritating to the eyes and skin |
| S23b | Do not breathe spray mist |
| S26 | In case of contact with eyes, rinse immediately with plenty of water and seek medical advice |
| S27 | Take off immediately all contaminated clothing |
| S42 | During spraying wear suitable respiratory equipment |
| S24 | Avoid contact with skin |

^{*} The information contained in this data sheet does not constitute the user's own assessment of workplace risks as required by health and safety legislation.

16 OTHER INFORMATION

- * Do not use for purposes other than those shown in Section 1 without referring to the supplier.
- * Read this data sheet in conjunction with: Tikkurila Coatings Ltd Health & Safety booklet.

END OF DATA SHEET