

**PRODUCT NUMBER AND DESCRIPTION**

**Transparent Stains/Basecoats**

<b>AM546-00</b>	Clear base (only to be used when Pigments have been added.)
<b>AM546/51*</b>	Chestnut
<b>AM546-56</b>	Rosewood
<b>AM546/66*</b>	Hedge Green
<b>AM546/80*</b>	Light Oak
<b>AM546/82*</b>	Pine
<b>AM546-84</b>	American Walnut
<b>AM546-85</b>	Larch
<b>AM546-88</b>	Brown Walnut
<b>AM546-89</b>	Teak
<b>AM546-90</b>	Mahogany
<b>AM546/92*</b>	Walnut
<b>AM546/94*</b>	Medium Walnut

\* Not a normal stock colour, but can be ordered.

**Woodstain Topcoats**

<b>AZ7630/60-67</b>	Baltic - Amber
<b>AZ7630/60-75</b>	Sapele
<b>AZ7630/60-80</b>	Oak
<b>AZ7630/60-92</b>	Medium Oak
<b>AZ7630/60-93</b>	Pale Walnut

**Joinery Primers**

<b>AM0402/13</b>	Isolating Primer NEW, for Softwoods and Hardwoods
<b>21R</b>	Isolating Primer for Softwoods
<b>510R</b>	Primer, for dip or spray
<b>AM541/13</b>	White joinery primer for spray, dip, deluge or brush
<b>AM562/13</b>	Top Performance 2 pack PU Primer NEW
<b>AH1550</b>	Hardener for W/B PU, (10% mix).

**Topcoat Paint Systems**

<b>AZ7630</b>	Satin Clear, Base for Solid Colours and Wood Stains
<b>AZ7660</b>	Gloss Clear, Base for Solid Colours and Wood Stains
<b>AZ6330/13</b>	White, also can be used as a base for Mixing Colours
<b>AZ6360/13</b>	White, also can be used as a base for Mixing Colours

**PRODUCT RANGE**

**Transparent Stains**

**AM546 Stain Basecoat:** A specialist formulated stain basecoat for all timbers, its unique formulation will produce a very even stained effect on porous timber such as Hemlock and Pine.

The excellent flow and quick drying reduces fibre and grain raising normally associated with water based stains.

The use of specially selected transparent iron oxide tinting pastes (XA4034 range) ensures an effective barrier to UV light, and in addition, the presence of a powerful in-film mouldicide protects the finished items.

The basecoat is available in a range of 6 standard colours, (plus a further 6 colours available subject to special order).

**Woodstain Topcoats**

**AZ7630/AZ7660** Transparent Wood Stain These are New thixotropic topcoats with excellent weathering performance, and very good resistance to water spotting. It also has SUPERB flow properties for a very smooth flat finish, coupled with excellent vertical performance, and gives excellent transparency, even with dark colours. This topcoat is available in a range of 5 standard colours, and, subject to minimum order levels, special colours can be made to help meet all customer requirements.

**Water Based Joinery Primers**

**AM0402/13** White Universal Primer. A pigmented one pack thixotropic primer/basecoat with excellent isolating power towards extracts such as tannins and colour extractives from timber such as Oak and Meranti. Easy to apply, with good wetability, flow, drying and sanding properties, it is ideal for any type of application.

**21R Isolating Primer** A pigmented high build one pack primer especially formulated to combat the problem of colour 'knot bleed' associated with softwood used in the joinery industry. Its unique formulation offers superior performance compared to other universal primers on softwoods.

It is very fast drying and has excellent sanding properties.

**AM541/13 Primer** An excellent white joinery protective primer which is suitable for use by spray, dip, deluge and brush.

**AM562/13** 2 pack acrylic waterborne thixotropic basecoat designed for exteriors, it can be tinted with up to 3% of waterborne pastes from XA2006/XX series. AM562/13 special formulation has the following characteristics:

- Ease of blend with AH1550; • good elasticity even after exposure to UV light;
- limited grain lifting in softwood, ability to produce very high quality painted finishes when used with our New AZ63\*\*/\*\* topcoats; • good vertical hold (150 µm wet);
- Excellent flow; • particularly recommended for waterborne systems on extractive-rich timbers.

**Topcoat Paint Systems**

**AZ7630/AZ7660, AZ6330/13 & AZ6360/13** **Satin Finish Topcoats** Available as a white and in any colour, by using our computerised Corob mixing system.

This new thixotropic topcoat has excellent weathering resistance, with very good performance against water spotting on finished items.

It has very good flow properties, which gives a very smooth and flat finish.

**AZ6330/13 & AZ6360/13** **Gloss Finish Topcoats** Available as a finish in white or in any colour using AZ 7630/AZ7660 as a base for the Corob mixing system (using XA2006/XX pastes).

This new range of thixotropic topcoats has excellent weathering performance, with very good water spotting performance on finished items.

These products have excellent flow properties, giving very smooth and flat finishes.

For Further Application advice please contact your local distributor, or contact Arch Coatings Customer Service, at 01977 673363, or e-mail coatingsuk@archchemicals.com

The information in this document is given in good faith and without warranty.

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## HYDROPLUS JOINERY RANGE

- Full waterbased system - EPA compliant.
- Industry proven quality.
- High durability - easy to maintain.
- Can be applied over previous coatings.

### SOFTWOOD



AM546/85 AZ7630/67



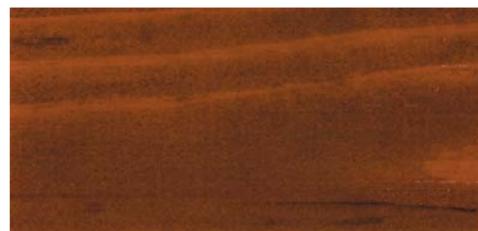
AM546/89 AZ7630/80



AM546/85 AZ7630/93



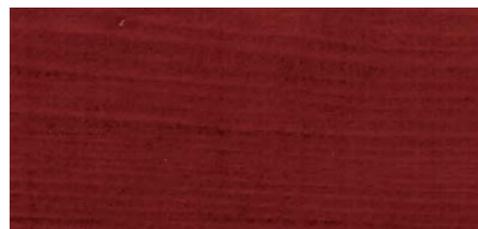
AM546/90 AZ7630/67



AM546/84 AZ7630/67



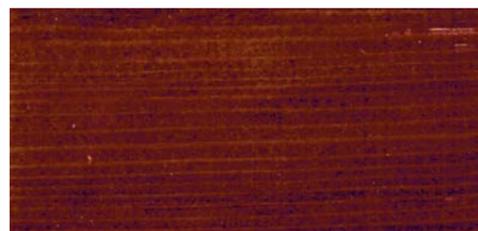
RAL 9010 AND WHITES  
- SOFTWOOD & HARDWOOD



AM546/90 AZ7630/75



AM546/56 AZ7630/80



AM546/56 AZ7630/93



AM546/88 AZ7630/92



AM546/56 AZ7630/92



ALL SOLID COLOURS  
- SOFTWOOD & HARDWOOD



AM546/85 AZ7630/67



AM546/89 AZ7630/80



AM546/85 AZ7630/93



AM546/90 AZ7630/67



AM546/84 AZ7630/67

Please note: Due to the limitations of printing technology, the sample colours throughout this leaflet are not guaranteed to be totally accurate. For an exact colour and finish a trial application is recommended.

### HARDWOOD



AM546/90 AZ7630/75



AM546/56 AZ7630/80



AM546/56 AZ7630/93



AM546/88 AZ7630/92



AM546/56 AZ7630/92