

TYPICAL **PAINT SPECIFICATION**

PLASTISOL CLADDING – SOUND CONDITION

PREPARATION

Prepare in accordance with attached general information.

Thoroughly wash down overall to remove all chalky residues, accumulated contamination, production deposits, dirt, grease, salt, oil and all other contamination etc so as to present a clean surface.

Rinse well with clean water and allow to thoroughly dry.

Completely remove all loose, suspect poorly adhering, flaking or otherwise defective coatings back to a firm sound base.

Any corrosion must be removed using most appropriate power/manual tools to achieve a minimum surface standard ISO St2.

All prepared corroded areas must be washed with clean water to remove all corrosion salts prior to priming. Re prepare to achieve ISO St2.

Dust off well.

Prime all exposed bare steel within 4 hours of preparation or before any deterioration takes place.

Completely remove all white zinc oxidation and dust off well.

It is of the utmost importance to ensure that the surfaces are perfectly clean, sound and dry at the time of painting.



PAINT SYSTEM

1st Coat – Apply to all corroded parts sheet ends etc. Tikkurila Unica Metal primer.
DFT 40 Microns/coat.

Finish – Apply overall 2 coats Tikkurila Repco. Single pack waterborne cladding
coating. 50 Microns per coat.

NB: All products must be used in strict accordance with all relevant technical data
sheets and attached important notes.

